



THE INTERNATIONAL GROUP, INC.

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PARAFFLEX[®] 4675A

PARAFFLEX[®] 4675A is a special blend of petroleum wax which may be used as a “medium duty” duck defeathering wax. PARAFFLEX[®] 4675A may also be utilized for specialty wicking applications when a low melting point, tacky consistency will be of benefit.

PHYSICAL PROPERTIES

TEST METHODS	ASTM METHOD	SPECIFICATIONS		TYPICAL
		Minimum	Maximum	
Congealing Point °F (°C)	D 938	132 (55.6)	144 (62.2)	138 (58.9)
Kinematic Viscosity, cSt @ 212°F (100°C)	D 445	6.8	8.0	7.4
ASTM Color	D 6045	----	1.5	1.0
Odor	D 1833	----	1	1
Needle Penetration, dmm @ 77°F (25°C)	D 1321	20	34	26

Note: Physical properties for which ONLY a typical value is listed are included as additional information but may not be printed on the COA.

RECOMMENDED DIPPING TEMPERATURE: 175-205°F (80-95°C)

FDA STATUS: This product meets the FDA requirements set forth in 21 CFR 178.3710 for use in non-food articles in contact with food and in 21 CFR 172.886 for use in food.

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